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#### (54) LEAK DETECTION O-RING

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- (52) U.S. Cl. CPC ...... *F16L 13/141* (2013.01); *F16J 15/10* (2013.01); *F16L 13/142* (2013.01); *F16L 13/148* (2013.01)

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#### (57) ABSTRACT

A seal member for sealingly securing a first and a second pipe at a crimp connection, the seal member including a ring-shaped body having an outer diameter and an inner diameter. A plurality of protrusions are formed on the ring-shaped body and extend radially outwardly from the outer diameter. The ring-shaped body permits fluid to pass around adjacent protrusions prior to attaining the crimp connection and inhibits fluid from passing therearound subsequent to attaining the crimp connection.

#### 20 Claims, 4 Drawing Sheets

